APPLICA	BLE STAN	DARD										
	OPERATING TEMPERATUR	E RANGE	-55 °C TO 10	5 °C		STORAGE TEMPERATURE RANGE		-10°CTO 50°C (PACKED CONI		CONE	ITION)	
RATING	VOLTAGE CURRENT		50 V AC / D	С	_	ATING C	R STORAGE E	RELA	RELATIVE HUMIDITY 90 % MAX (NOT D			
			0.5 A		APPL	ICABLE CABLE		t=0	0.3±0.03mm, GOLD	PLAT	NG	
		l	SPEC	IFIC	ATIO	NS			·			
IT	EM		TEST METHOD				REC	QUIRE	MENTS	QT	АТ	
CONSTR	UCTION	•										
	XAMINATION		Y AND BY MEASURING IN	ISTRUM	IENT.	ACCO	RDING TO	DRAW	ING.	×	×	
MARKING			MED VISUALLY.							×	×	
ELECTRICAL CHAI		·				NO EL AGUOVED OD DDE AKDOWAL				1		
		250 V AC FOR 1 min.					NO FLASHOVER OR BREAKDOWN. 500 M Ω MIN.			×	×	
INSULATION RESISTANCE		100 V DC.				300 1015	2 IVIIIN.			×	_ ×	
CONTACT F	RESISTANCE	AC/DC 20 mV MAX (AC:1 KHz) , 1 mA .				100 mg	2 MAX.			×	×	
							INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)					
MECHAN	IICAL CHA	RACTE	RISTICS			1 -						
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE				0		AL DI	SCONTINUITY OF	×	_	
SHOCK		0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS. 981 m/s ² , DURATION OF PULSE 6 ms					1 μs. ② CONTACT RESISTANCE: 100 mΩ MAX.				+_	
		AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.							
MECHANICA OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. ② NO DAMAGE, CRACK AND LOOSENESS				-			
FPC RETEN	TION FORCE	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)				OF PARTS. DIRECTION OF INSERTION:			×	+_		
						(TOF	CONTACT	Γ)				
						l l	X NUMBER TOM CON		ONTACTS MIN.			
									ONTACTS MIN.			
ENN/IDOI	INACNITAL		OTEDIOTION			(not	e 1)					
			CTERISTICS	T \\/ \ \ T E	D	① CO	NITACT DE	CICTA	NCE: 100 mΩ MAX	×		
CORROSION SALT WIST		SPRAY FOR 96 h.				NO DAMAGE, CRACK AND LOOSENESS OF PARTS. NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.						
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15T0+35→ +105→+15T0+35°C /2			(1) CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. (2) INSULATION RESISTANCE: $50 \text{ M}\Omega$ MIN. (3) NO DAMAGE, CRACK AND LOOSENESS				×	-		
		TIME $30 \rightarrow 2 \text{ TO } 3 \rightarrow 30 \rightarrow 2 \text{ TO } 3 \text{ min}$										
	-	UNDER 5 CYCLES.				OF PARTS.						
DAMP HEAT (STEADY S			D AT 40±2 °C, E HUMIDITY 90 TO 95 %,	96 h.						×	-	
DAMP HEAT, CYCLIC		EXPOSED AT -10 TO +65 °C,			_	① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX.				1-		
		RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			② INSULATION RESISTANCE: 1 M Ω MIN. (AT HIGH HUMIDITY)							
						3 INS	$\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $					
						(AT DRY) ① NO DAMAGE, CRACK AND LOOSENESS OF PARTS.						
COUN	T DE	SCRIPTIC	ON OF REVISIONS		DESIG	l	. ,		CHECKED	D/	DATE	
3		DIS-F	F-00005614		SE. YOK	OYAMA			HS. HIRAHARA	20200611		
REMARK This product is RoHS compliant						APPROVED		D	MO. ISHIDA		31129	
			CHECKED		-	HS. SAKAMOTO		20131129				
This product is RoHS compliant.				DESIGNED YS. EBI			20131128					
Unless otherwise specified, refer to IEC 60512.					DRAWN NM. SANPEI			20131128				
Note QT:Qualification Test AT:Assurance Test X:Applicable Test					RAWING NO. ELC4-159714 T NO. FH34SRJ-*S-0. 5SH (5							
KS		SPECIFICATION SHEET HIROSE ELECTRIC CO., LTD.			PART	DE NO. CL580			· · · · · · · · · · · · · · · · · · ·	(0) (<u>A</u>	1/2	
FORM HD0011-2-1		CODI			INO. ULUOU			<u> </u>	1/2			

SPECIFICATIONS								
ITEM	TEST METHOD .	REQUIREMENTS	QT	AT				
DRY HEAT	EXPOSED AT 105±2 °C, 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX.	×	_				
COLD	EXPOSED AT -55±3°C, 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_				
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 	×	_				
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 10 TO 15 ppm FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	_				
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_				
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250 °C MAX. REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS: TMP. 350 ± 10 °C FOR 5±1 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_				

(note1)

FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED. DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.

THIS CONNECTOR HAS CONTACTS ON THE BOTH TOP AND BOTTOM.

THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE FPC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.

Note QT:Q	ualification Test AT:Assurance Test X:Applicable Test	DRAWIN	NG NO.	ELC4-159714-04		
HRS	SPECIFICATION SHEET	PART NO.	FH34SRJ-*S-0. 5SH (50)			
1	HIROSE ELECTRIC CO., LTD.	CODE NO		CL580		2/2