APPLICA	BLE STAN	DARD								
OPERATING		E RANGE	IGE -55 °C TO 105 °C STOR TEMP		RAGE PERATURE RANGE		-10°C TO 50°C (PACKE	COND	OTTON)	
RATING	VOLTAGE				_	ATING C	R STORAGE	RELATIVE HUMIDITY 90 % MA	X(NOT D	EWED
	CURRENT		0.5 A		APPL	ICABLE	CABLE	t=0.3±0.03mm, GOLD	PLATI	ING
	1		SPEC	IFIC	ATIO	NS		, ·		
IT	EM		TEST METHOD				REC	QUIREMENTS	QT	A
CONSTR	UCTION	l				1				
GENERAL E	XAMINATION		Y AND BY MEASURING IN	NSTRUM	IENT.	ACCO	RDING TO I	DRAWING.	×	×
MARKING			MED VISUALLY.						×	×
	ICAL CHAI									
VOLTAGE P		100 V DC	FOR 1 min.				NO FLASHOVER OR BREAKDOWN.			×
RESISTANC		100 V DC				500 M	500 MΩ MIN.			×
CONTACT F	RESISTANCE	AC/DC 20) mV MAX (AC:1 KHz) , 1	mA .		100 mg	Ω MAX.		×	×
							INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)			
	IICAL CHA									
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS.				① NO ELECTRICAL DISCONTINUITY OF				
SHOCK			, DURATION OF PULSE		NO.	-	1 μs. ② CONTACT RESISTANCE: 100 mΩ MAX.			† <u> </u>
		AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.				NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			s	
MECHANICA OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. ② NO DAMAGE, CRACK AND LOOSENESS				_	
EDO DETEN	TION FORCE	MEAGUE	ED DV ADDI IOADI E EDO			OF PARTS.				
FPC RETEN	ITION FORCE	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)				DIRECTION OF INSERTION : (TOP CONTACT)			×	_
						0.2N	× NUMBER	OF CONTACTS MIN.		
							(BOTTOM CONTACT) 0.3N × NUMBER OF CONTACTS MIN.			
						(note 1)				
ENVIRO	MENTAL	CHARA	CTERISTICS							
CORROSION SALT MIST		EXPOSED AT 35 ± 2 $^{\circ}\text{C}$, 5 $^{\circ}\text{S}$ SALT WATER SPRAY FOR 96 h.			 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. NO EVIDENCE OF CORROSION WHICH 			5	_	
						AFFECTS TO OPERATION OF CONNECTOR.				
	RAPID CHANGE OF		TEMPERATURE-55→+15TO+35→			 CONTACT RESISTANCE: 100 mΩ MAX. INSULATION RESISTANCE: 50 MΩ MIN. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				T -
TEMPERAT	URE	$+105 \rightarrow +15 \text{ To} +35^{\circ}\text{C} /2$ TIME $30 \rightarrow 2 \text{ To} 3 \rightarrow 30 \rightarrow 2 \text{ To} 3 \text{ min}$ UNDER 5 CYCLES.								
DAMP HEAT		EXPOSED AT 40±2 °C,						×	_	
(STEADY STATE) DAMP HEAT, CYCLIC		RELATIVE HUMIDITY 90 TO 95 %, 96 h. EXPOSED AT -10 TO +65 °C,			① CONTACT RESISTANCE: 100 mΩ MAX.				+_	
		RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY)					
						_	③ INSULATION RESISTANCE: 50 MΩ MIN.			
					(AT DRY) ① NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			S		
COUN	T DE	SCRIPTIC	ON OF REVISIONS		DESIG			CHECKED	D/	ATE
2 3		DIS-F	F-00005614		SE. YOK	OYAMA		HS. HIRAHARA	2020	0061
REMARK					APPROVED		D MO. ISHIDA	2014012		
This product is RoHS compliant.					CHECKE		2014	20140124		
				60512		DESIGNED			_	40124
Unless otherwise specified, refer to IEC 60512.			_	DRAWN NM. SANPEI				4012		
Note QT:Qualification Test AT:Assurance Test X:Applic						RAWING NO.		ELC4-15971		
HS.	_		CATION SHEET		PART	ODE NO. CL580		134SRJ−*S−0. 5SH (CL 580		1/2
FORM HD0011-2-1		OSE ELECTRIC CO., LTD. CODE			: NO. GL30U			Δ	1/2	

SPECIFICATIONS							
ITEM	TEST METHOD ,	REQUIREMENTS	QT	АТ			
DRY HEAT	EXPOSED AT 105±2 °C, 96 h. <u> </u>	① CONTACT RESISTANCE: 100 mΩ MAX.	×	_			
COLD	EXPOSED AT -55±3°C, 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_			
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 	×	_			
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 10 TO 15 ppm FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	_			
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_			
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250 °C MAX. REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS: TMP. 350 ± 10 °C FOR 5±1 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_			

(note1)

FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED. DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.

THIS CONNECTOR HAS CONTACTS ON THE BOTH TOP AND BOTTOM.

riangle There's a case which FPC/FFC retention force doesn't fulfill the value, BECAUSE FPC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.

Note Q	C:Qualification Test AT:Assurance Test X:Applicable Test	DRAWIN	NG NO.	ELC4-159714-05		
RS	SPECIFICATION SHEET	PART NO.	FH34SRJ-*S-0. 5SH(99)			
	HIROSE ELECTRIC CO., LTD.	CODE NO		CL580	Δ	2/2